MANUANFACTURING - ENTERPRISE RESOURCE PLANNING MRPII FOR SMALL MEDIUM ENTERPRISES SYLLABUS

MODULE 1. COURSE OVERVIEW

- **▶** Welcome
- > Instructor/Participant Introductions
- ➤ Course Objectives
- ➤ Course Curriculum
- ➤ Pre-Assessment Questionnaire
- ➤ Manufacturing and Distribution Objectives
- > Manufacturing Resource Planning
- ➤ History and Development of MRP II
- ➤ Comparison of Discrete and Process Manufacturers
- ➤ Manufacturing Systems Implementation

MODULE 2. HIGH LEVEL PLANNING

- ➤ Introduction to planning
- > Strategic Planning
- Business Planning
- > Sales and Operation Planning
- ➤ Sales & Marketing Plans
- Production Plans
- ➤ Resource Planning
- > Financial Planning

MODULE 3. INVENTORY MANAGEMENT

- > Inventory fundamentals
- > Physical management of materials
- > Replenishment techniques
- > Inventory record accuracy
- ➤ ABC analysis
- > Cycle counting
- ➤ Lot tracking

MODULE 4. BILLS OF MATERIAL

- ➤ What is a Bill of Material?
- > Forms of BOM display
- > Structuring BOM's
- > Co-products and by-products
- > Change management
- ➤ Geography/Seasonality/Substitutes

MODULE 5. WORK CENTRES AND ROUTINGS

➤ Work centre definition

- > Sizing work centres
- ➤ Work centre files
- **Routings**
- Routing purposes
- Routing files
- Lead times

MODULE 6. FORECASTING

- ➤ Why forecast?
- > Forecasting fundamentals
- > Forecasting techniques
- > Measuring forecast accuracy
- > Problems in forecasting

MODULE 7. DISTRIBUTION RESOURCE PLANNING (DRP)

- > The need for DRP
- > DRP overview
- > DRP fundamentals
- > DRP integration with manufacturing
- ➤ Using DRP for special distribution situations
- > Financial planning and simulation activities
- > Transportation planning
- > Implementing DRP
- > Summary

MODULE 8. MASTER PRODUCTION SCHEDULING

- ➤ What is the MPS?
- > Basic calculations
- > Order promising
- > Timing considerations
- > Controlling the MPS
- ➤ The MPS/MRP link
- ➤ Monitoring MPS effectiveness

MODULE 9. ROUGH CUT CAPACITY PLANNING (RCCP)

- ➤ What is RCCP?
- ➤ How do we plan capacity?
- > Capacity planning tools?

MODULE 10. MATERIAL REQUIREMENTS PLANNING

- ➤ What is MRP?
- > Terms and concepts
- ➤ Mechanics of MRP
- Lead times, lot sizes and safety stock
- ➤ Replanning using MRP
- > MRP and the computer

MODULE 11. CAPACITY REQUIREMENTS PLANNING

- ➤ What is Capacity Requirements Planning?
- ➤ How do we measure capacity?
- ➤ How can we change capacity?

MODULE 12. PURCHASING

- Objectives
- > Purchasing Activities
- > The procurement cycle
- Computer-aided purchasing
- ➤ Blanket purchase orders
- Vendor performance measurement
- > Purchasing performance measurement

MODULE 13. PRODUCTION ACTIVITY CONTROL

- ➤ Introduction to PAC
- > Scheduling production
- > Order release
- > Production reporting and status control
- > Keeping on schedule
- > Feedback and performance measurement

MODULE 14. MANUFACTURING COST ACCOUNTING

- Overview
- > Functions of cost accounting systems
- Cost accounting terminology
- > Inventory valuation
- > Collecting and tracking costs
- > Performance measurement systems

MODULE 15. THE ROAD TO SUCCESS

- > First-cut education
- > Cost justification and commitment
- ➤ User-controlled project team
- > Full-time project leader
- > Executive steering committee
- > Professional guidance
- > Education of the critical mass
- ➤ Pilot approach to MPS/MRP
- Close the loop
- > Finance and simulation
- > Dedication to continuous improvement

MODULE 16. MRP II PERFORMANCE MEASUREMENT

Class A

- Class B
- Class C
- ➤ ABCD Checklist

MODULE 17. ERP HISTORY- FROMMRP to MRP II to ERP to ERPII

MODULE 18. SUPPLY CHAIN & ERP

- > Introduction
- ➤ The Dream: The Extended Supply Chain
- ➤ The Reality: The Failure of ERP
- ➤ Today's Supply Chain Solution Assembly Required
- ➤ Evolution of the Supply Chain Packaged Apps Market
- > Impact on Users

MODULE 19. 16 STEPS TO ERP SUCCESS

MODULE 20. ABCD CHECKLIST

MODULE 21. COST BENEFIT ANALYSIS

MODULE 22. IMPLEMENTATION GUIDELINES

- > Introduction
- > Systems Development Approach
- Organization
- ➤ Management and User Commitment
- > Education and Training
- ➤ Work plans
- > Performance Measurement
- > Preparation
- > Strategy for Implementation

MODULE 23. DATA ACCURACY